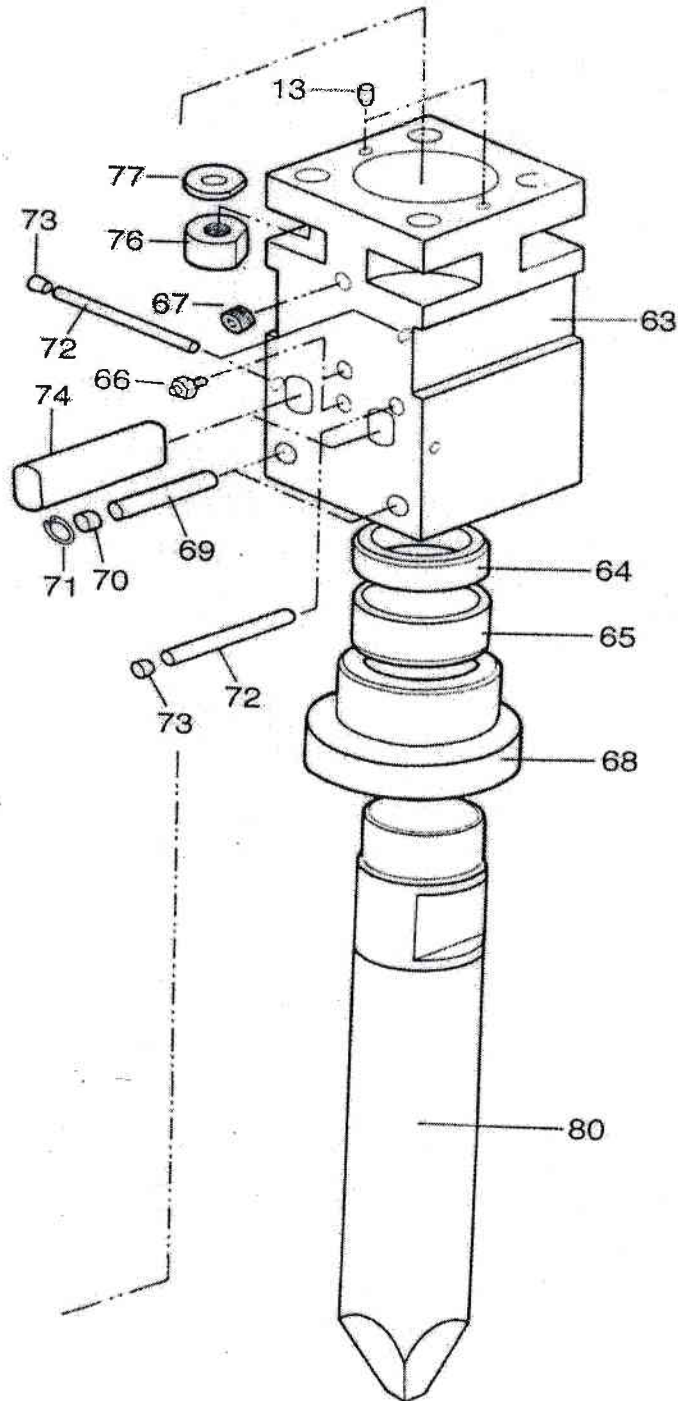


NO	Part No.	Part name	Q'ty	Remarks
	313CY0100	Cylinder assembly	1	
1	313CY0101	Cylinder	1	
2	313CY0102	M24 heli-coil	4	
3	313CY0103	M20 heli-coil	8	
4	313CY0104	u-packing	1	IDI 140 * 150 * 6
5	313CY0105	Buffer ring	1	HBV 140 * 155.5 * 5.8
6	313CY0106	Dust seal	1	LPI 140 * 155 * 6.5 * 10.3
7	313CY0107	Seal retainer	1	
8	313CY0108	Slide packing	2	135 * 150.1 * 6.3
9	313CY0109	o-ring	6	
10	313CY0110	Seal ring	1	Q 135
11	313CY0111	O-ring	2	1BG 185
12	313CY0112	Backup ring	3	G 185 ENDLESS
13	313CY0113	Knock pin	2	
14	313CY0114	O-ring	6	1BP 32
15	313CY0115	Teflon bushing	2	φ 38 * 28
16	313CY0116	Cylinder adjuster	1	
17	313CY0117	Adjust nut	1	
18	313CY0118	O-ring	1	1BP 12
19	313CY0119	Backup-ring	1	P 12 ENDLESS
20	313CY0120	Socket plug	4	
21	313CY0121	O-ring	4	1BP 11
22	313CY0122	Teflon plug	1	φ 38 * 10
24	313CY0124	Piston	1	
	313VV0200	Valve assembly	1	
25	313VV0201	Valve	1	
26	313VV0202	Valve plug	1	
27	313VV0203	Valve housing	1	
28	313VV0204	O-ring	2	1BG 65
29	313VV0205	Backup-ring	1	G 65 ENDLESS
30	313VV0206	Valve cover A	1	
31	313VV0207	O-ring	3	1BG 45
32	313VV0208	O-ring	2	1BG 30
33	313VV0209	Backup-ring	1	G 55 FLANGE

NO	Part No.	Part name	Q'ty	Remarks
34	313VV0210	O-ring	1	1BG 55
35	313VV0211	Backup-ring	1	G 65 FLANGE
36	313VV0212	Valve cover B	1	
37	313VV0214	Valve adjuster	1	
38	313VV0215	Adjuster nut	1	
39	313VV0216	O-ring	1	1BP 14
40	313VV0217	Backup-ring	1	P 14 ENDLESS
41	313VV0218	Hollow plug	1	
42	313VV0219	Valve housing bolt	16	M20 * P2.5 * L50
	313AC0300	Accumulator ass'y	1	
43	313AC0301	Accumulator cover	1	
44	313AC0302	Accumulator body	1	
45	313AC0303	Diaphragm	1	
46	313AC0304	Holder ass'y	1	
47	313AC0305	Charging valve	1	
48	313AC0306	Charging valve cap	1	
49	313AC0307	O-ring	1	1BP 5
50	313AC0308	O-ring	2	1BP 14
51	313AC0309	Accumulator plug	1	
52	313AC0310	Acc. body bolt	4	M24 * P3 * L60
53	313AC0311	Acc. cover bolt	12	M20 * P2.5 * L50
54	313AC0312	O-ring	1	1BP 95
55	313AC0313	Backup ring	1	P 95 FLANGE
	313BH0400	Back head ass'y	1	
56	313BH0401	Back head	1	
57	313BH0402	Flange adapter	2	
58	313BH0403	Socket bolt	8	
59	313BH0404	O-ring	2	1BG 40
60	313BH0405	Backup ring	2	
61	313BH0406	B/H charging valve set	1	
62	313BH0407	O-ring	1	





Model : UB-313

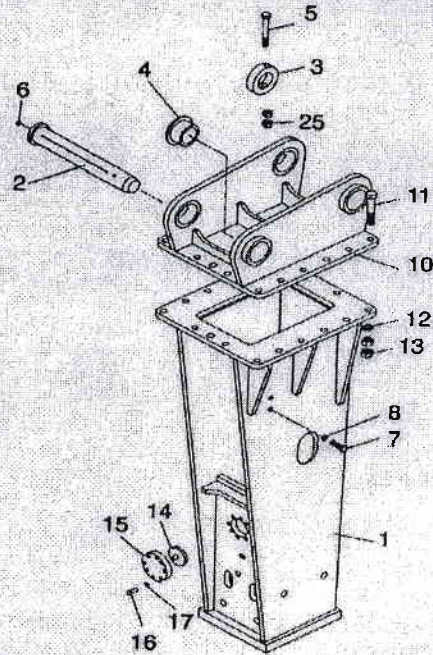
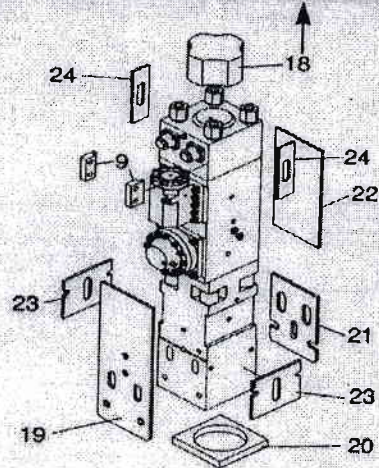


NO	Part No.	Part name	Q'ty	Remarks
	313FH0500	Front head ass'y	1	
63	313FH0501	Front head	1	
64	313FH0502	Thrust ring	1	
65	313FH0503	Thrust bushing	1	
66	313FH0504	Grease nipple	1	
67	313FH0505	Hollow plug	1	
68	313FH0506	Front head cover	1	
69	313FH0507	Front head pin	2	φ 30 * L145
70	313FH0508	Rubber plug	2	
71	313FH0509	Snap ring	2	
72	313FH0510	Stop pin	3	φ 20 * L243
73	313FH0511	Rubber plug	3	
74	313FH0512	Rod pin	2	
	313TB0600	Through bolt ass'y	4	
75	313TB0601	Through bolt	4	
76	313TB0602	Round nut	4	
77	313TB0603	Through bolt washer A	4	
78	313TB0604	Hexagonal nut	4	
79	313TB0605	Through bolt washer B	4	
80	313RR0700	Rod (W)	1	
	313RR0700-1	Rod (F)		
	313RR0700-2	Rod (M)		
	313RR0700-3	Rod (C)		
	313SL0000	Seal kit	1	
	313SL0001	Seals, cylinder	1	
	313SL0002	Seals, seal retainer	1	
	313SL0003	Seals, valve ass'y	1	
	313CY0001	Cylinder adjuster set	1	
	313VV0001	Valve adjuster set	1	
	313AC0001	Acc charging valve set	1	
	313TL0001	Tool set	1	
	313GC0001	Gas charging kit	1	
	313PK0001	Piping kit	1	
	313FA0001	Flange adapter set	1	





2.1 CRADLE TYPE BRACKET (BOX TYPE)

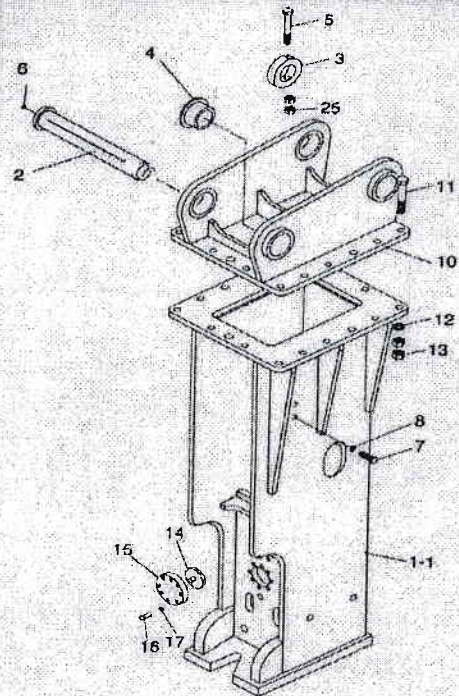
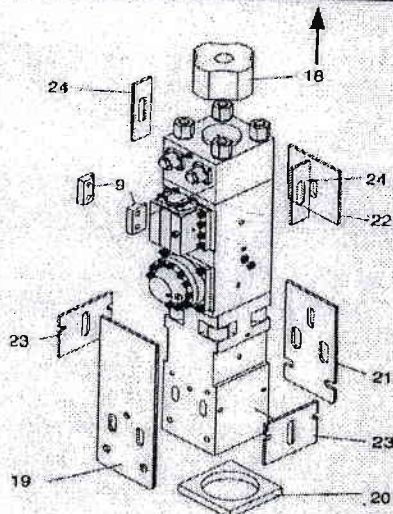
Welding Type

UB310G	UB312G	UB313G	UB315G
			
h : 114mm	h : 137mm	h : 208mm	h : 210mm
18-1	18	18-1	18



Bending Type

UB310G	UB312G	UB313G	UB315G
			
h : 114mm	h : 137mm	h : 192mm	h : 161mm
18-1	18	18-2	18-1



No.	Part No.	Part Name	Q'ty	Remarks
	313BO0000	Bracket ass'y	1	
1	313BO0001	Bracket, main	1	
2	313BO0002	Bracket pin	2	
3	313BG0003	Bracket stop ring	2	
4	313BG0004	Bracket bush	4	
5	313BG0005	Stopping bolt	2	
6	313BG0006	Grease nipple	4	
7	313BT0007	Spacer bolt	4	M24 * P3 * L60
8	313BT0008	Spring washer	4	5.9t
9	313BO0009	Spacer	2	
10	313BO0010	Mounting cap	1	
11	313BO0011	Mounting cap bolt	16	M30 * P3.5 * L120
12	313BO0012	Spring washer	16	7.5t
13	313BO0013	Mounting cap nut	32	M30 * P3.5 * 24t
14	313BO0014	Damper	1	
15	313BO0015	Damper cover	1	
16	313BO0016	Damper cover bolt	8	M24 * P3 * L60
17	313BO0017	Spring washer	8	5.9t
18	313BO0018	Top damper	-	
18-1	313BO0018-1	Top damper	1	
18-2	313BO0018-2	Top damper	1	
19	313BO0019	Front damper	1	
20	313BO0020	Bottom damper	1	
21	313BO0021	Rear damper(1)	1	
22	313BO0022	Rear damper(2)	1	
23	313BO0023	Side damper(1)	2	
24	313BO0024	Side damper(2)	2	
25	313BO0025	Stopping nut	4	